

CLAIMS

At least the following is claimed:

A method of producing a three-dimensional object, comprising the step of:

3 forming an identifiable structure within the three-dimensional object, wherein the identifiable structure within the three-dimensional object can be detected using a non-invasive dimensional imaging device.

1 2. The method of claim 1, further comprising:

2 providing a build material and a contrast enhancing material, 3 wherein the three-dimensional object is constructed of the build material, 4 and wherein the identifiable structure is fabricated from the contrast 5 enhancing material.

1 3. The method of claim 2, wherein forming includes:

2 disposing at least one layer of the build material onto a first area 3 in an iterative manner;

4 disposing at least one layer of the contrast enhancing material 5 and the build material onto the first area, wherein the contrast enhancing 6 material being disposed onto a designated area, wherein the build 7 material being disposed onto a second area, wherein the second area 8 and the designated area are different areas of the first area;

9 forming the identifiable structure from at least one layer of the 10 contrast enhancing material;

11 disposing at least one layer of the build material onto the second 12 area and the designated area; and

13 forming the three-dimensional object.

- 1 4. The method of claim 3, further comprising:
 - 2 forming a plurality of identifiable structures within the three-
 - 3 dimensional object.
- 1 5. The method of claim 1, further comprising:
 - 2 providing a build material and a contrast enhancing material,
 - 3 wherein the three-dimensional object is constructed of the contrast
 - 4 enhancing material, and wherein the identifiable structure is fabricated
 - 5 from the build material.
- 1 6. The method of claim 1, wherein the identifiable structure is fabricated
- 2 from a contrast enhancing material.
- 1 7. The method of claim 1, further comprising:
 - 2 wherein the identifiable structure is fabricated from a contrast
 - 3 enhancing material and includes at least one air-gap within the
 - 4 identifiable structure, wherein the combination of the contrast enhancing
 - 5 material and the air-gap define structure selected from a letter, a
 - 6 number, a symbol, an icon, an emblem, a logo, a sign, a bar code, a
 - 7 reference mark, a unique shape, a pattern and combinations thereof.
- 1 8. The method of claim 1, wherein the non-invasive dimensional imaging
- 2 device includes devices selected from X-ray devices, magnetic imaging
- 3 devices, computerized axial tomography (CAT) scan devices, ultrasound
- 4 devices, and computerized topography devices.
- 1 9. The method of claim 1, wherein the contrast enhancing material is
- 2 selected from nano-particles, micro-particles, colorants, and
- 3 combinations thereof.

1 10. The method of claim 1, wherein the identifiable structure is selected from
2 a letter, a number, a symbol, an icon, an emblem, a logo, a sign, a bar
3 code, a reference mark, a unique shape, a pattern and combinations
4 thereof.

1 11. The method of claim 1, further comprising:
2 wherein the identifiable structure is a void, wherein the void
3 defines the identifiable structure selected from a letter, a number, a
4 symbol, an icon, an emblem, a logo, a sign, a bar code, a reference
5 mark, a unique shape, a pattern and combinations thereof.

1 12. A three-dimensional object produced by the method of claim 1.

1 13. The three-dimensional object of claim 12, wherein the three-dimensional
2 object being a bone replacement

1 14. The three-dimensional object of claim 13, wherein the three-dimensional
2 object being a security device.

1 15. A three-dimensional object produced by the method of claim 11.

1 16. A system for producing a three-dimensional object, comprising:
2 a dispensing system including a build material and a contrast
3 enhancing material;
4 a layer forming system operative to:
5 form an identifiable structure, wherein the identifiable
6 structure can be detected using a non-invasive dimensional
7 imaging device, and
8 form the three-dimensional object, wherein the identifiable
9 structure is disposed within the three-dimensional structure.

- 1 17. The system of claim 16, wherein the identifiable structure is fabricated
- 2 from the contrast enhancing material.

- 1 18. The system of claim 16, wherein the identifiable structure is a void.

- 1 19. The system of claim 16, wherein the identifiable structure is selected
- 2 from a letter, a number, a symbol, an icon, an emblem, a logo, a sign, a
- 3 bar code, a reference mark, a unique shape, a pattern and combinations
- 4 thereof.

- 1 20. The system of claim 16, wherein the three-dimensional object being a
- 2 bone replacement.

- 1 21. The system of claim 16, wherein the three-dimensional object being a
- 2 security device.

- 1 22. A method of identifying a three-dimensional object, comprising:
 - 1 providing the three-dimensional object having an identifiable
 - 2 structure disposed within the three-dimensional object;
 - 3 viewing the identifiable structure within the three-dimensional
 - 4 object using a non-invasive dimensional imaging device.

- 1 23. The method of claim 22, wherein the three-dimensional object is
- 2 disposed within a human subject.

- 1 24. The method of claim 23, wherein the three-dimensional object is selected
- 2 from a bone replacement and a joint replacement.

- 1 25. The method of claim 22, wherein the identifiable structure is selected
- 2 from a letter, a number, a symbol, an icon, an emblem, a logo, a sign, a
- 3 bar code, a reference mark, a unique shape, a pattern and combinations
- 4 thereof.